

**5.4**

**AXLE MODIFICATION**

**ECCENTRIC AXLE PROFILE**

Some axle shafts may have been manufactured with too high a degree of eccentricity to maintain clearance inside the bearing journal of the Air Locker. If this is the case then the shaft or shafts should be modified in a lathe to relieve any of the axle shaft that comes in contact. Always make sure that the relief cut ends with at least a 2.5mm [0.10"] radius to retain full strength in the axle shaft.

